

## Walchand College of Engineering, Sangli

(Government Aided Autonomous Institute)

**AY 2022-23**

### Course Information

<b>Programme</b>	M. Tech. (Mechanical Production Engineering)
<b>Class, Semester</b>	Second Year M. Tech., Sem III
<b>Course Code</b>	5PR601
<b>Course Name</b>	Legal, Financial aspects of industrial project
<b>Desired Requisites:</b>	

Teaching Scheme		Examination Scheme (Marks)			
<b>Lecture</b>	2 Hrs/Week	<b>T1</b>	<b>T2</b>	<b>ESE</b>	<b>Total</b>
<b>Tutorial</b>	-	20	20	60	100
<b>Practical</b>	-				
<b>Interaction</b>	-				

**Credits: 2**

### Course Objectives

- 1 To provide understanding of taxation , profitability and economic decision
- 2 To make students financially literate so as to undertake industrial projects.

### Course Outcomes (CO) with Bloom's Taxonomy Level

At the end of the course, students will be able to,

<b>CO1</b>	Select and use different financial models in effectively executing industrial projects	Evaluate
<b>CO2</b>	Perform financial analysis of industrial project.	Analyse
<b>CO3</b>	Understand environment and labour laws which regulate the industry	Understand

### Course Content

#### **Economic Decision Making**

Introduction, Mathematics of Time Value of Money: Compound Interest, Cash Flow Diagram, Uniform Annual Series, Irregular Cash Flows, Cost Comparison: Present Worth Analysis, Annual Cost Analysis, Capitalized Cost Analysis

#### **Taxes and Profitability**

Taxes, Profitability Of Investments: Rate of Return, Payback Period, Net Present Worth, Internal Rate of Return, Inflation, Sensitivity and Break-Even Analysis, Uncertainty in Economic Analysis

#### **Factories Act, 1948:**

Health, Safety, Provisions relating to Hazardous Processes, Welfare, Working Hours of Adults, Employment of young persons, Annual Leave with wages. The Employees Provident Fund and Miscellaneous Provisions Act, 1952.

#### **Constitution and Labour Laws**

labour laws, Equality before law and its application in Labour Laws, Equal pay for equal work; and Article-16 and reservation policies, Articles 19, 21, 23 and 24 and its implications.

#### **Financial Management**

Fund and cash flow analysis; working capital requirement and financing, Cost of capital; Capital asset pricing models; Leverages; Investment analysis; Portfolio management; Debt Management; Dividend policy; Concept of financial strategy; Case studies.

#### **Financial Analysis**

Cost of project, cost of capital, means of finance, norms and policies of financial Institutions, Government incentives; Estimate of sales, cost of production; Profitability, projection and statements, treatment of depreciation and taxes, pre-operative expenses, projected cash flows, projected balance sheet.

### Text Books

1	P.L. Mehta, Managerial Economics Analysis, Problems and cases, S. Chand & Co. Ltd., 2001
2	Dieter G.E., Engineering Design, McGraw-Hill Education 5 <sup>th</sup> edition, 2012.
3	N. Godbole, S. Belapure, “Cyber Security Understanding Cyber Crimes, Computer Forensics and Legal Perspectives”, Wiley India Pvt. Ltd.

#### References

1	Peterson and Lewis: Managerial Economics, 4 <sup>th</sup> Ed., Prentice Hall , 2004
2	R. Drefuss, J. Pila; The Oxford Handbook of Intellectual Property Law, Oxford University Press, 2018.
3	Adv. P. Mali, Cyber Law & Cyber Crimes Simplified, Cyber Infomedia, 2017.

#### Useful Links

1	<a href="https://nptel.ac.in/courses/110/107/110107144/">https://nptel.ac.in/courses/110/107/110107144/</a>
2	<a href="https://onlinecourses.nptel.ac.in/noc20_mg31/preview">https://onlinecourses.nptel.ac.in/noc20_mg31/preview</a>
3	<a href="https://nptel.ac.in/courses/110/101/110101131/">https://nptel.ac.in/courses/110/101/110101131/</a>

#### CO-PO Mapping

CO-PO Mapping						
	Programme Outcomes (PO)					
	1	2	3	4	5	6
CO1	1					
CO2		1		1		
CO3			1		2	

The strength of mapping is to be written as 1,2,3; Where, 1:Low, 2:Medium, 3:High  
Each CO of the course must map to at least one PO.

#### Assessment (for Theory Course)

The assessment is based on 2 in-semester examinations in the form of T1 (Test-1) and T2 (Test-2) of 20 marks each. Also there shall be 1 End-Sem examination (ESE) of 60 marks. T1 shall be typically on modules 1 and 2, T2 based typically on modules 3, 4 and ESE shall be on all modules with nearly 50% weightage on modules 1 to 4 and 50% weightage on modules 5, 6.

#### Assessment Plan based on Bloom's Taxonomy Level (Marks) For Theory Course

Bloom's Taxonomy Level	T1	T2	ESE	Total
1 Remember				
2 Understand				
3 Apply				
4 Analyze				
5 Evaluate				
6 Create				

<b>Total</b>	<b>20</b>	<b>20</b>	<b>60</b>	<b>100</b>
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<b>Walchand College of Engineering, Sangli</b> (Government Aided Autonomous Institute)				
<b>AY 2022-23</b>				
<b>Course Information</b>				
<b>Programme</b>	M.Tech. (Mechanical Production Engineering)			
<b>Class, Semester</b>	Second Year M. Tech., Sem - III			
<b>Course Code</b>	5PR690			
<b>Course Name</b>	Dissertation Phase I			
<b>Desired Requisites:</b>				
<b>Teaching Scheme</b>		<b>Examination Scheme (Marks)</b>		
<b>Lecture</b>	-	<b>LA1</b>	<b>LA2</b>	<b>ESE</b>
<b>Tutorial</b>	-	30	30	40
<b>Practical</b>	20 Hrs/Week			
<b>Interaction</b>	-	<b>Credits: 10</b>		
<b>Course Objectives</b>				
<b>1</b>	To develop the student to apply the knowledge gained to identify problem for research provide the solutions by self-study and interaction with stake holders.			
<b>2</b>	Acquire knowledge to tackle real world problems of societal concerns.			
<b>3</b>	Impart flexibility to the student to have increased control over his/ her learning.			
<b>4</b>	Teachers would serve as mentor/facilitator of inquiry and reflection rather than as an instructor.			
<b>5</b>	Enhance student's learning through increased interaction with peers and colleagues.			
<b>Course Outcomes (CO) with Bloom's Taxonomy Level</b>				
At the end of the course, the students will be able to,				
<b>CO1</b>	Search the existing literature and identification of research problem			Analyzing
<b>CO2</b>	Design and develop the solution for complex engineering problem.			Evaluating
<b>CO3</b>	Create the new knowledge in the specialized field			Creating
<b>List of Experiments / Lab Activities</b>				
<b>Course Contents:</b>				
Students are expected to carry out independent research work on the chosen topic. In this semester it is expected that the student has carried out substantial research work including exhaustive literature survey, formulation of the research problem, development/fabrication of experimental set-up (if any/required) and testing, and analysis of initial results thus obtained. In fourth semester, the students continue their dissertation work. It is expected that the student has completed most of the experimental/computation works and analyzed the results so obtained as proposed in the synopsis. The work should be completed in all respects in this semester. The students are required to submit the dissertation work in the form of report as per the institute rule				
<b>Text Books</b>				
As per the research topic.				
<b>References</b>				
National and International Journals				
<b>Useful Links</b>				

<b>CO-PO Mapping</b>						
	<b>Programme Outcomes (PO)</b>					
	1	2	3	4	5	6
<b>CO1</b>	1			1		2
<b>CO2</b>	1		1		2	1
<b>CO3</b>		2				1

The strength of mapping is to be written as 1,2,3; Where, 1:Low, 2:Medium, 3:High  
Each CO of the course must map to at least one PO.

<b>Assessment</b>				
There are three components of lab assessment, LA1, LA2 and Lab ESE. IMP: Lab ESE is a separate head of passing. LA1, LA2 together is treated as In-Semester Evaluation.				
<b>Assessment</b>	<b>Based on</b>	<b>Conducted by</b>	<b>Typical Schedule (for 26-week Sem)</b>	<b>Marks</b>
LA1	Lab activities, attendance, journal	Lab Course Faculty	During Week 1 to Week 6 Marks Submission at the end of Week 6	30
LA2	Lab activities, attendance, journal	Lab Course Faculty	During Week 7 to Week 12 Marks Submission at the end of Week 12	30
Lab ESE	Lab activities, attendance, journal	Lab Course Faculty	During Week 15 to Week 18 Marks Submission at the end of Week 18	40

Week 1 indicates starting week of a semester. The typical schedule of lab assessments is shown, considering a 26-week semester. The actual schedule shall be as per academic calendar. Lab activities/Lab performance shall include performing experiments, mini-project, presentations, drawings, programming and other suitable activities, as per the nature and requirement of the lab course. The experimental lab shall have typically 8-10 experiments.

<b>Assessment Plan based on Bloom's Taxonomy Level (Marks) (For lab Courses)</b>				
<b>Bloom's Taxonomy Level</b>	<b>LA1</b>	<b>LA2</b>	<b>Lab ESE</b>	<b>Total</b>
Remember				
Understand	10	10		20
Apply	10	10	20	40
Analyze	10	5	10	25
Evaluate		5	10	15
Create				
<b>Total Marks</b>	<b>30</b>	<b>30</b>	<b>40</b>	<b>100</b>

<b>Walchand College of Engineering, Sangli</b> (Government Aided Autonomous Institute)
<b>AY 2022-23</b>
<b>Course Information</b>

<b>Programme</b>	M. Tech. (Mechanical Production Engineering)
<b>Class, Semester</b>	Second Year M. Tech., Sem III
<b>Course Code</b>	5PR602
<b>Course Name</b>	Industry Orientation Course
<b>Desired Requisites:</b>	

Teaching Scheme		Examination Scheme (Marks)			
<b>Lecture</b>	-	<b>LA1</b>	<b>LA2</b>	<b>ESE</b>	<b>Total</b>
<b>Tutorial</b>	-	30	30	40	100
<b>Practical</b>	-				
<b>Interaction</b>	1 Hr/Week	<b>Credits: 1</b>			

#### Course Objectives

<b>1</b>	To provide a hands on experience of software in solving complex mechanical engineering problems.
<b>2</b>	To enhance the employability of Production engineering student.

#### Course Outcomes (CO) with Bloom's Taxonomy Level

At the end of the course, students will be able to,

<b>CO1</b>	Use of the software related to simulation of mechanical system effectively.	Evaluate
<b>CO2</b>	Develop the solution for mechanical engineering problem using software.	Create
<b>CO3</b>		

#### Course Content

This course is based on computers as a tool to simulate and analyse the mechanical system. In the modern day work environment, the Mechanical Production Engineer should be able to simulate and solve complex problems on computers. The Mechanical Production Engineer must be highly computer literate. The engineer with strong fundamentals in manufacturing Engineering and computer software proficiency is highly in demand from industry. Employability of the student can be enhanced by providing software training of simulation and analysis software in mechanical engineering.

#### Text Books

1	Suitable books based on the software selected.
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#### References

1	Suitable books based on the contents of software selected
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#### Useful Links

1	As per the need of the software training
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#### CO-PO Mapping

	Programme Outcomes (PO)					
	1	2	3	4	5	6
<b>CO1</b>						
<b>CO2</b>						
<b>CO3</b>						

The strength of mapping is to be written as 1,2,3; Where, 1:Low, 2:Medium, 3:High  
Each CO of the course must map to at least one PO.

#### Assessment

There are three components of lab assessment, LA1, LA2 and Lab ESE.  
IMP: Lab ESE is a separate head of passing. LA1, LA2 together is treated as In-Semester Evaluation.

Assessment	Based on	Conducted by	Typical Schedule (for 26-week Sem)	Marks
LA1	Lab activities, attendance, journal	Lab Course Faculty	During Week 1 to Week 6 Marks Submission at the end of Week 6	30
LA2	Lab activities, attendance, journal	Lab Course Faculty	During Week 7 to Week 12 Marks Submission at the end of Week 12	30
Lab ESE	Lab activities, attendance, journal	Lab Course Faculty	During Week 15 to Week 18 Marks Submission at the end of Week 18	40

Week 1 indicates starting week of a semester. The typical schedule of lab assessments is shown, considering a 26-week semester. The actual schedule shall be as per academic calendar. Lab activities/Lab performance shall include performing experiments, mini-project, presentations, drawings, programming and other suitable activities, as per the nature and requirement of the lab course. The experimental lab shall have typically 8-10 experiments.

#### Assessment Plan based on Bloom's Taxonomy Level (Marks) (For lab Courses)

Bloom's Taxonomy Level	LA1	LA2	Lab ESE	Total
Remember				
Understand				
Apply				
Analyze				
Evaluate				
Create				
<b>Total Marks</b>	<b>30</b>	<b>30</b>	<b>40</b>	<b>100</b>

### Walchand College of Engineering, Sangli

(Government Aided Autonomous Institute)

AY 2022-23

#### Course Information

<b>Programme</b>	M.Tech. (Mechanical Production Engineering)
<b>Class, Semester</b>	Second Year M. Tech., Sem - III
<b>Course Code</b>	5PR611
<b>Course Name</b>	Manufacturing Planning and Control
<b>Desired Requisites:</b>	

#### Teaching Scheme

#### Examination Scheme (Marks)

Lecture	2 Hrs/week	TA1	TA2	ESE	Total
<b>Tutorial</b>	-	20	20	60	100
<b>Practical</b>	-				
<b>Interaction</b>	-	<b>Credits: 2</b>			

<b>Course Objectives</b>		
<b>1</b>	Students should get an exposure to the various manufacturing systems and do proper planning and further exercise control for proper execution. Teacher should discuss various case studies. Students should be given some situations and should be asked to do brain storming in groups and give possible solutions.	
<b>Course Outcomes (CO) with Bloom's Taxonomy Level</b>		
At the end of the course, the students will be able to,		
<b>CO1</b>	Perceive the manufacturing systems, the approach to pre planning and required decision making for the same with the help of case studies	Understand
<b>CO2</b>	Perceive about the planning activity, MRP and operations and apply the same for a manufacturing system as a case study	apply
<b>CO3</b>	Study and perceive the international scenario and recent trends	Analyzing
<b>Module</b>	<b>Module Contents</b>	<b>Hours</b>
1	Manufacturing Systems Overview of manufacturing systems and various issues of interest: Assembly Line, Repetitive batch manufacturing, Cellular manufacturing, Flexible Manufacturing Systems, Just in Time, Computer Integrated Manufacturing	5
2	Preplanning and Decision Making Preplanning: Forecasting, Economic analysis, Aggregate planning, Capacity planning Inventory planning. Group Technology, Line balancing.	5
3	Operations Planning Operations planning : MRP (Materials Requirement Planning), MRP II (Manufacturing Resource Planning), Hierarchical planning systems, JIT systems, FMS	4
4	Operations and Control Operation and control: Lot sizing decisions, production scheduling, cost planning and control, productivity planning and control and applications of theory of constraints.	4
5	World class manufacturing Road map to World Class Manufacturing Systems: Ideal Manufacturing, Intelligent Manufacturing and Agile Manufacturing Systems.	4
6	Recent development Applications of recent developments in IT including ERP, e-Business, Enterprise Applications Integration (EAI) and Virtual Manufacturing	4
<b>Text Books</b>		
1	D. D. Bedworth and J. E. Bailey, Integrated Production Control System- Management, Analysis and Design, John Wiley. (1983)	
2	E. A. Elsayed and T. O. Boucher, Analysis and Control of Production Systems, Prentice Hall. (1985)	
3	M. Pinedo and X. Chao, Operations Scheduling, McGraw Hill, (1999)	
4	R. B. Chase, N. J. Aamilano and F. R. Jacobs, Production and Operations Management- Manufacturing and Services, Tata McGraw Hill, Second Edition. (1999)	
<b>References</b>		
1	H. Noori and R. Radford, Production and Operations Management, McGraw Hill Inc., (1995)	
2	S. Nahmias, Production and Operations Analysis, R. Irwin., (1997)	
3	K. Hitomi, Manufacturing Systems Engineering, Viva Books Pvt. Ltd, India., (1996)	
<b>Useful Links</b>		
<a href="https://nptel.ac.in/courses/110/106/110106044/">https://nptel.ac.in/courses/110/106/110106044/</a>		
<a href="https://nptel.ac.in/courses/112/107/112107238/">https://nptel.ac.in/courses/112/107/112107238/</a>		
<a href="https://nptel.ac.in/courses/110/107/110107141/">https://nptel.ac.in/courses/110/107/110107141/</a>		

CO-PO Mapping						
	Programme Outcomes (PO)					
	1	2	3	4	5	6
<b>CO1</b>			3	2		
<b>CO2</b>	3			2		
<b>CO3</b>					3	2

The strength of mapping is to be written as 1,2,3; Where, 1:Low, 2:Medium, 3:High  
Each CO of the course must map to at least one PO.

Assessment
The assessment is based on 2 in-semester examinations in the form of T1 (Test-1) and T2 (Test-2) of 20 marks each. Also there shall be 1 End-Sem examination (ESE) of 60 marks. T1 shall be typically on modules 1 and 2, T2 based typically on modules 3, 4 and ESE shall be on all modules with nearly 50% weightage on modules 1 to 4 and 50% weightage on modules 5, 6.

Assessment Plan based on Bloom's Taxonomy Level (Marks) For Theory Course					
Bloom's Taxonomy Level		T1	T2	ESE	Total
1	Remember				
2	Understand	10	5	5	20
3	Apply	10	5	10	25
4	Analyze		10	15	25
5	Evaluate			15	15
6	Create			15	15
<b>Total</b>		<b>20</b>	<b>20</b>	<b>60</b>	<b>100</b>

Walchand College of Engineering, Sangli (Government Aided Autonomous Institute)					
AY 2022-23					
Course Information					
<b>Programme</b>	M.Tech. (Mechanical Production Engineering)				
<b>Class, Semester</b>	Second Year M. Tech., Sem - III				
<b>Course Code</b>	5PR612				
<b>Course Name</b>	Organizational Behaviour				
<b>Desired Requisites:</b>					
Teaching Scheme		Examination Scheme (Marks)			
<b>Lecture</b>	2 Hrs/week	<b>TA1</b>	<b>TA2</b>	<b>ESE</b>	<b>Total</b>
<b>Tutorial</b>	-	20	20	60	100
<b>Practical</b>	-				
<b>Interaction</b>	-	<b>Credits: 2</b>			
Course Objectives					
<b>1</b>	To understand the implications of individual and group behaviour in organizational context.				



2	To understand effect of personality, values, decision making and motivation on organizational behaviour.	
3	To know leadership and its use in conflict management and negotiations.	
<b>Course Outcomes (CO) with Bloom's Taxonomy Level</b>		
At the end of the course, the students will be able to,		
CO1	Grasp and perceive the concept of Organisational Behaviour and its effect on functioning of the organisation	Understand
CO2	Compare and perceive group behaviour, communication and leadership, and apply the same in conflict management and negotiations.	Apply
CO3	Analysis, through various case studies, the contribution of various human attributes / qualities on performance of organisation	Analyse
<b>Module Contents</b>		
<b>Module</b>	<b>Module Contents</b>	<b>Hours</b>
1	<b>What is Organizational Behaviour?</b> Understanding Organizational Behaviour, Effectiveness in organizations, A review of the manager's job, Disciplines, Challenges and opportunities for OB, Basic OB model	4
2	Diversity in Organizations, Attitudes and Job Satisfaction Concept of diversity, Biographical Characteristics, Intellectual and physical abilities, Diversity management strategies, Main components of attitudes, Measure of job satisfaction and Outcomes influenced by job satisfaction	4
3	Emotions and Moods What are Emotions and Moods?, Sources of emotions and moods, Strategies for emotion regulation, Emotional Intelligence, Applications of Emotions and Moods	4
4	Personality and Values, Decision Making, Motivation What is personality?, Factors affecting Personality and behaviour at work place, Values and importance of values, Perception and individual decision making, Factors affecting decision making, Definition of motivation, Maslow's Hierarchy of Needs theory,	5
5	Group behaviour, Communication Need to form groups, Group properties: Roles, Norms, Status, Size, Cohesiveness, and Diversity, Group decision making and techniques, Barriers to effective communication	4
6	Leadership, Conflict Management and Negotiation What is leadership?, Charismatic leadership and transformational leadership, Definition of conflict, Negotiation, Bargaining strategies, Negotiation process, Organizational change, Forces for change, Creating a culture for change	5
<b>Text Books</b>		
1	Robbins, Judge & Sanghi , Organizational Behaviour, Pearson Education Publication.2013	
2	Stephen Robbins, Organisational Behaviour, Prentice Hall of India, 2008	
3	Udai Pareek, Understanding Organisational Behaviour, Oxford University Press, 2004	
<b>References</b>		
1	L.M.Prasad , Organizational Behaviour, Sultan Chand & Sons, 2014	
2	Fred Luthans, Organizational Behaviour, McGraw Hill Book Co., 2010	
<b>Useful Links</b>		
<a href="https://nptel.ac.in/courses/110/105/110105033/">https://nptel.ac.in/courses/110/105/110105033/</a>		
<a href="https://nptel.ac.in/courses/110/106/110106145/">https://nptel.ac.in/courses/110/106/110106145/</a>		
<a href="https://onlinecourses.nptel.ac.in/noc20_mg51/preview">https://onlinecourses.nptel.ac.in/noc20_mg51/preview</a>		

CO-PO Mapping						
Programme Outcomes (PO)						
	1	2	3	4	5	6
<b>CO1</b>				2		1
<b>CO2</b>					3	2
<b>CO3</b>			2	2		

The strength of mapping is to be written as 1,2,3; Where, 1:Low, 2:Medium, 3:High  
Each CO of the course must map to at least one PO.

Assessment
. The assessment is based on 2 in-semester examinations in the form of T1 (Test-1) and T2 (Test-2) of 20 marks each. Also there shall be 1 End-Sem examination (ESE) of 60 marks. T1 shall be typically on modules 1 and 2, T2 based typically on modules 3, 4 and ESE shall be on all modules with nearly 50% weightage on modules 1 to 4 and 50% weightage on modules 5, 6.

Assessment Plan based on Bloom's Taxonomy Level (Marks) For Theory Course					
Bloom's Taxonomy Level		T1	T2	ESE	Total
1	Remember				
2	Understand	10	5		15
3	Apply	10	5	15	30
4	Analyze		10	15	25
5	Evaluate			15	15
6	Create			15	15
<b>Total</b>		<b>20</b>	<b>20</b>	<b>60</b>	<b>100</b>

Walchand College of Engineering, Sangli (Government Aided Autonomous Institute)					
AY 2022-23					
Course Information					
<b>Programme</b>	M.Tech. (Mechanical Production Engineering)				
<b>Class, Semester</b>	Second Year M. Tech., Sem - III				
<b>Course Code</b>	5PR613				
<b>Course Name</b>	Flexible Manufacturing Systems				
<b>Desired Requisites:</b>					
Teaching Scheme		Examination Scheme (Marks)			
<b>Lecture</b>	2 Hrs/week	<b>TA1</b>	<b>TA2</b>	<b>ESE</b>	<b>Total</b>
<b>Tutorial</b>	-	20	20	60	100
<b>Practical</b>	-				
<b>Interaction</b>	-	<b>Credits: 2</b>			
Course Objectives					
<b>1</b>	To impart the knowledge of the fundamentals of flexible manufacturing systems and other different types of manufacturing systems.				

2	To prepare the student for the use of the recent developments in manufacturing such as machining centres and co-ordinate measuring machines, etc.	
3	To enable the student for selection of appropriate method of automatic storage systems and cutting tool management techniques	
<b>Course Outcomes (CO) with Bloom's Taxonomy Level</b>		
At the end of the course, the students will be able to,		
<b>CO1</b>	Classify and distinguish FMS and other manufacturing systems including job-shop and mass production systems.	Understanding
<b>CO2</b>	Explain processing stations and material handling systems used in FMS environments	Analyzing
<b>CO3</b>	Recommend tool management in FMS.	Evaluating
<b>Module</b>		
<b>Module</b>	<b>Module Contents</b>	<b>Hours</b>
1	Introduction: Limitations with conventional manufacturing, Need for FMS Introduction, Definition, Basic Component of FMS, Significance of FMS, General layout and configuration of FMS, Principle Objectives of FMS, Benefits and limitations of FMS, CIM Technology, Hierarchy of CIM.	5
2	Manufacturing Cell: Introduction, Description and Classifications of Cell, Unattended Machining, Cellular versus Flexible Manufacturing: Group Technology: Benefits and Obstacles of Group Technology Affecting Many Areas of a Company.	5
3	Turning and Machining Centres: Introduction, Types ,Construction and Operation Performed on Turning enter, Automated Features and Capabilities of Turning Centres, Pallet and Part Loading and Programming Options in Machining Centres.	4
4	Coordinate Measuring Machines: Introduction, Types, Construction and General Functions of CMM, Operational Cycle Description, CMM Applications, Importance to Flexible Cells and Systems	4
5	Automated Material Movement and Storage System: Introduction, Types of AGV and Limitations, Industrial Robots, Basic components and benefits of Automated Storage and Retrieval Systems, Conveyors and Pallet Flotation System, Queuing Carrousel and Automatic Work Changers,	4
6	Cutting Tools and Tool Management: Introduction, Control of Cutting Tools, Tool Management, Identification and Data Transfer, Tool Monitoring and Fault Detection: FMS Installation and Implementation: FMS Installation, FMS implementation.	4
<b>Text Books</b>		
1	William W Luggen, "Flexible Manufacturing Cells and System" Prentice Hall of Inc New Jersey, 1991	
2	Reza A Maleki "Flexible Manufacturing system" Prentice Hall of Inc New Jersey, 1991	
<b>References</b>		
1	John E Lenz "Flexible Manufacturing" marcel Dekker Inc New York ,1989	
2	Groover, M.P "Automation, Production Systems and Computer Integrated Manufacturing", Prentice Hall of India Pvt.Ltd. New Delhi 2009	
<b>Useful Links</b>		
<a href="https://nptel.ac.in/courses/110/106/110106044/">https://nptel.ac.in/courses/110/106/110106044/</a>		
<a href="https://nptel.ac.in/courses/112/104/112104188/">https://nptel.ac.in/courses/112/104/112104188/</a>		
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CO-PO Mapping						
Programme Outcomes (PO)						
	1	2	3	4	5	6
<b>CO1</b>		2	2			
<b>CO2</b>			2		2	
<b>CO3</b>				2		2

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Assessment
The assessment is based on 2 in-semester examinations in the form of T1 (Test-1) and T2 (Test-2) of 20 marks each. Also there shall be 1 End-Sem examination (ESE) of 60 marks. T1 shall be typically on modules 1 and 2, T2 based typically on modules 3, 4 and ESE shall be on all modules with nearly 50% weightage on modules 1 to 4 and 50% weightage on modules 5, 6.

Assessment Plan based on Bloom's Taxonomy Level (Marks) For Theory Course					
Bloom's Taxonomy Level		T1	T2	ESE	Total
1	Remember				
2	Understand	10	5		15
3	Apply	10	5	15	30
4	Analyze		10	15	25
5	Evaluate			15	15
6	Create			15	15
<b>Total</b>		<b>20</b>	<b>20</b>	<b>60</b>	<b>100</b>

Walchand College of Engineering, Sangli					
(Government Aided Autonomous Institute)					
AY 2022-23					
Course Information					
<b>Programme</b>	M.Tech. (Mechanical Production Engineering)				
<b>Class, Semester</b>	Second Year M. Tech., Sem - III				
<b>Course Code</b>	5PR614				
<b>Course Name</b>	Digital Manufacturing and Industry 4.0				
<b>Desired Requisites:</b>					
Teaching Scheme		Examination Scheme (Marks)			
<b>Lecture</b>	2 Hrs/week	<b>TA1</b>	<b>TA2</b>	<b>ESE</b>	<b>Total</b>
<b>Tutorial</b>	-	20	20	60	100
<b>Practical</b>	-				
<b>Interaction</b>	-	<b>Credits: 2</b>			
Course Objectives					
<b>1</b>	To illustrate the knowledge to students on various concepts of digital manufacturing and industry 4.0				
<b>2</b>	To evolve towards interdisciplinary approach, to incorporate communication and information technologies.				

<b>3</b>	To develop skills, those allow students to adopt skills related to digital manufacturing and industry 4.0
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**Course Outcomes (CO) with Bloom's Taxonomy Level**

At the end of the course, the students will be able to,

<b>CO1</b>	Illustrate concepts of digital manufacturing and industry 4.0	Analyzing
<b>CO2</b>	Recommend the communication and information technologies	Evaluating
<b>CO3</b>	Produce programs for small part of digital manufacturing.	Creating

Module	Module Contents	Hours
1	The Various Industrial Revolutions, Digitalisation and the Networked Economy, Drivers, Enablers, Compelling Forces and Challenges for Industry 4.0, The Journey so far: Developments in USA, Europe, China and other countries, Comparison of Industry 4.0 Factory and Today's Factory.	5
2	Internet of Things (IoT) & Industrial Internet of Things (IIoT) & Internet of Services, Smart Manufacturing, Smart Devices and Products, Smart Logistics, Smart Cities.	5
3	Cyberphysical Systems, Robotic Automation and Collaborative Robots, Support System for Industry 4.0, Mobile Computing, Related Disciplines, Cyber Security	4
4	Resource-based view of a firm, Data as a new resource for organizations, , Cloud Computing Basics, Cloud Computing and Industry 4.0	4
5	Industry 4.0 laboratories, IIoT case studies.	4
6	Opportunities and Challenges, Future of Works and Skills for Workers in the Industry 4.0 Era, Strategies for competing in an Industry 4.0 world.	4

**Text Books**

1	Lane Thames, Dirk Schaefer, "Cyber security for Industry 4.0: Analysis for Design and Manufacturing", Springer Series in Advanced Manufacturing by Publisher: Springer; 1st ed. 2017 edition (May 6, 2017)
2	Tessaleno Devezas, Askar Sarygulov, "Industry 4.0: Entrepreneurship and Structural Change in the New Digital Landscape" by Publisher: Springer; 1st ed. 2017 edition (March 2, 2017)

**References**

1	Klaus Schwab, "The Fourth Industrial Revolution" by Publisher: Crown Business (January 3, 2017).
2	Luan Casagrande, Vilson Gruber and Roderval Marcelino, "IoT and the Industry 4.0: Principles and Educational Applications", Publisher: Scholars' Press (October 7, 2016).

**Useful Links**

<https://nptel.ac.in/courses/106/105/106105195/>  
[https://onlinecourses.nptel.ac.in/noc20\\_cs69/preview](https://onlinecourses.nptel.ac.in/noc20_cs69/preview)  
<https://nptel.ac.in/courses/110/106/110106146/>

**CO-PO Mapping**

CO-PO Mapping						
Programme Outcomes (PO)						
	1	2	3	4	5	6
<b>CO1</b>			1			
<b>CO2</b>			3			1
<b>CO3</b>					3	

The strength of mapping is to be written as 1,2,3; Where, 1:Low, 2:Medium, 3:High  
Each CO of the course must map to at least one PO.

### Assessment

The assessment is based on 2 in-semester examinations in the form of T1 (Test-1) and T2 (Test-2) of 20 marks each. Also there shall be 1 End-Sem examination (ESE) of 60 marks. T1 shall be typically on modules 1 and 2, T2 based typically on modules 3, 4 and ESE shall be on all modules with nearly 50% weightage on modules 1 to 4 and 50% weightage on modules 5, 6.

### Assessment Plan based on Bloom's Taxonomy Level (Marks) For Theory Course

Bloom's Taxonomy Level		T1	T2	ESE	Total
1	Remember				
2	Understand	10	5		15
3	Apply	10	5	15	30
4	Analyze		10	15	25
5	Evaluate			15	15
6	Create			15	15
<b>Total</b>		<b>20</b>	<b>20</b>	<b>60</b>	<b>100</b>

## Walchand College of Engineering, Sangli

(Government Aided Autonomous Institute)

**AY 2022-23**

### Course Information

<b>Programme</b>	M.Tech. (Mechanical Production Engineering)
<b>Class, Semester</b>	Second Year M. Tech., Sem - III
<b>Course Code</b>	5PR651
<b>Course Name</b>	Activity Based Elective Lab 2: Manufacturing Planning and Control Lab
<b>Desired Requisites:</b>	

### Teaching Scheme

### Examination Scheme (Marks)

Lecture	-	LA1	LA2	ESE	Total
<b>Tutorial</b>	-	30	30	40	100
<b>Practical</b>	2 Hrs/Week				
<b>Interaction</b>	-	<b>Credits: 1</b>			

### Course Objectives

<b>1</b>	To provide advanced knowledge and expertise in order to produce creative and imaginative engineers with a strong scientific acumen.
<b>2</b>	To develop ability through hands-on experience for implementing modern methods, techniques and best practices in manufacturing
<b>3</b>	To make aware about current scenario and facilitate with modern trends which are tending towards their own area of interest

### Course Outcomes (CO) with Bloom's Taxonomy Level

At the end of the course, the students will be able to,

<b>CO1</b>	Validate technological solutions to defined problems.	Applying
<b>CO2</b>	Acquire knowledge developed by scholarly predecessors and critically assess the relevant technological issues.	Analyzing
<b>CO3</b>	Create skills towards research oriented fields	Creating

<b>Course Content</b>
Creation of prototype/ apparatus/ small equipment/experimental set up/ innovation of existing product/ analysis or simulation of a process/ experimental verification of principles in thrust areas of Manufacturing Planning and Control.
<b>Text Books</b>
As per the course details
<b>References</b>
As per the course details
<b>Useful Links</b>
<a href="https://www.youtube.com/channel/UCiTvTUsvKuwwSiCHCvGiJVg">https://www.youtube.com/channel/UCiTvTUsvKuwwSiCHCvGiJVg</a>
<a href="https://www.youtube.com/watch?v=kNz-TM4zPKE&amp;list=PLbTLRuAivTCR0YVCNxBSTPI9lgccanmZLG">https://www.youtube.com/watch?v=kNz-TM4zPKE&amp;list=PLbTLRuAivTCR0YVCNxBSTPI9lgccanmZLG</a>
<a href="https://www.youtube.com/watch?v=j9y0gfN9WMg&amp;list=PL5873EDBDFB69BAD8">https://www.youtube.com/watch?v=j9y0gfN9WMg&amp;list=PL5873EDBDFB69BAD8</a>
<a href="https://www.youtube.com/watch?v=VL_noGr8zUE&amp;list=PLWC14kZYUWbDNhExmBxA08ZdSylfRyW29">https://www.youtube.com/watch?v=VL_noGr8zUE&amp;list=PLWC14kZYUWbDNhExmBxA08ZdSylfRyW29</a>

<b>CO-PO Mapping</b>						
<b>Programme Outcomes (PO)</b>						
	1	2	3	4	5	6
<b>CO1</b>			1			2
<b>CO2</b>				2	1	
<b>CO3</b>	1					1

The strength of mapping is to be written as 1,2,3; Where, 1:Low, 2:Medium, 3:High  
Each CO of the course must map to at least one PO.

<b>Assessment</b>				
There are three components of lab assessment, LA1, LA2 and Lab ESE. IMP: Lab ESE is a separate head of passing. LA1, LA2 together is treated as In-Semester Evaluation.				
<b>Assessment</b>	<b>Based on</b>	<b>Conducted by</b>	<b>Typical Schedule (for 26-week Sem)</b>	<b>Marks</b>
LA1	Lab activities, attendance, journal	Lab Course Faculty	During Week 1 to Week 6 Marks Submission at the end of Week 6	30
LA2	Lab activities, attendance, journal	Lab Course Faculty	During Week 7 to Week 12 Marks Submission at the end of Week 12	30
Lab ESE	Lab activities, attendance, journal	Lab Course Faculty	During Week 15 to Week 18 Marks Submission at the end of Week 18	40

Week 1 indicates starting week of a semester. The typical schedule of lab assessments is shown, considering a 26-week semester. The actual schedule shall be as per academic calendar. Lab activities/Lab performance shall include performing experiments, mini-project, presentations, drawings, programming and other suitable activities, as per the nature and requirement of the lab course. The experimental lab shall have typically 8-10 experiments.

<b>Assessment Plan based on Bloom's Taxonomy Level (Marks) (For lab Courses)</b>				
<b>Bloom's Taxonomy Level</b>	<b>LA1</b>	<b>LA2</b>	<b>Lab ESE</b>	<b>Total</b>
Remember				
Understand	15	10		25

Apply	15	10	20	45
Analyze		10	10	20
Evaluate			10	10
Create				
<b>Total Marks</b>	<b>30</b>	<b>30</b>	<b>40</b>	<b>100</b>

<b>Walchand College of Engineering, Sangli</b> (Government Aided Autonomous Institute)					
<b>AY 2022-23</b>					
<b>Course Information</b>					
<b>Programme</b>	M.Tech. (Mechanical Production Engineering)				
<b>Class, Semester</b>	Second Year M. Tech., Sem - III				
<b>Course Code</b>	5PR652				
<b>Course Name</b>	Activity Based Elective Lab 2: Organizational Behavior Lab				
<b>Desired Requisites:</b>					
<b>Teaching Scheme</b>					
<b>Examination Scheme (Marks)</b>					
<b>Lecture</b>	-	<b>LA1</b>	<b>LA2</b>	<b>ESE</b>	<b>Total</b>
<b>Tutorial</b>	-	30	30	40	100
<b>Practical</b>	2 Hrs/Week				
<b>Interaction</b>	-	<b>Credits: 1</b>			
<b>Course Objectives</b>					
<b>1</b>	To provide advanced knowledge and expertise in order to produce creative and imaginative engineers with a strong scientific acumen.				
<b>2</b>	To develop ability through hands-on experience for implementing modern methods, techniques and best practices in manufacturing				
<b>3</b>	To make aware about current scenario and facilitate with modern trends which are tending towards their own area of interest				
<b>Course Outcomes (CO) with Bloom's Taxonomy Level</b>					
At the end of the course, the students will be able to,					
<b>CO1</b>	Validate technological solutions to defined problems.				Applying
<b>CO2</b>	Acquire knowledge developed by scholarly predecessors and critically assess the relevant technological issues.				Analyzing
<b>CO3</b>	Create skills towards research oriented fields				Creating
<b>Course Content</b>					
Creation of prototype/ apparatus/ small equipment/experimental set up/ innovation of existing product/ analysis or simulation of a process/ experimental verification of principles in thrust areas of Organizational Behaviour.					
<b>Text Books</b>					
As per the course details					
<b>References</b>					
As per the course details					
<b>Useful Links</b>					



<a href="https://www.youtube.com/channel/UCiTvTUsvKuwwSICHcvGiJVg">https://www.youtube.com/channel/UCiTvTUsvKuwwSICHcvGiJVg</a>
<a href="https://www.youtube.com/watch?v=kNz-TM4zPKE&amp;list=PLbTLRuAivTCR0YVCNxSTPI9lgccanmZLG">https://www.youtube.com/watch?v=kNz-TM4zPKE&amp;list=PLbTLRuAivTCR0YVCNxSTPI9lgccanmZLG</a>
<a href="https://www.youtube.com/watch?v=j9y0gfN9WMg&amp;list=PL5873EDBDFB69BAD8">https://www.youtube.com/watch?v=j9y0gfN9WMg&amp;list=PL5873EDBDFB69BAD8</a>
<a href="https://www.youtube.com/watch?v=VL_noGr8zUE&amp;list=PLWC14kZYUWbDNhExmBxA08ZdSylfRyW29">https://www.youtube.com/watch?v=VL_noGr8zUE&amp;list=PLWC14kZYUWbDNhExmBxA08ZdSylfRyW29</a>

CO-PO Mapping						
Programme Outcomes (PO)						
	1	2	3	4	5	6
<b>CO1</b>			1			2
<b>CO2</b>				2	1	
<b>CO3</b>	1					1

The strength of mapping is to be written as 1,2,3; Where, 1:Low, 2:Medium, 3:High  
Each CO of the course must map to at least one PO.

Assessment				
There are three components of lab assessment, LA1, LA2 and Lab ESE. IMP: Lab ESE is a separate head of passing. LA1, LA2 together is treated as In-Semester Evaluation.				
Assessment	Based on	Conducted by	Typical Schedule (for 26-week Sem)	Marks
LA1	Lab activities, attendance, journal	Lab Course Faculty	During Week 1 to Week 6 Marks Submission at the end of Week 6	30
LA2	Lab activities, attendance, journal	Lab Course Faculty	During Week 7 to Week 12 Marks Submission at the end of Week 12	30
Lab ESE	Lab activities, attendance, journal	Lab Course Faculty	During Week 15 to Week 18 Marks Submission at the end of Week 18	40

Week 1 indicates starting week of a semester. The typical schedule of lab assessments is shown, considering a 26-week semester. The actual schedule shall be as per academic calendar. Lab activities/Lab performance shall include performing experiments, mini-project, presentations, drawings, programming and other suitable activities, as per the nature and requirement of the lab course. The experimental lab shall have typically 8-10 experiments.

Assessment Plan based on Bloom's Taxonomy Level (Marks) (For lab Courses)				
Bloom's Taxonomy Level	LA1	LA2	Lab ESE	Total
Remember				
Understand	15	10		25
Apply	15	10	20	45
Analyze		10	10	20
Evaluate			10	10
Create				
<b>Total Marks</b>	<b>30</b>	<b>30</b>	<b>40</b>	<b>100</b>

**Walchand College of Engineering, Sangli**

(Government Aided Autonomous Institute)					
AY 2022-23					
Course Information					
<b>Programme</b>	M.Tech. (Mechanical Production Engineering)				
<b>Class, Semester</b>	Second Year M. Tech., Sem - III				
<b>Course Code</b>	5PR653				
<b>Course Name</b>	Activity Based Elective Lab 2: Flexible Manufacturing System Lab				
<b>Desired Requisites:</b>					
Teaching Scheme		Examination Scheme (Marks)			
<b>Lecture</b>	-	<b>LA1</b>	<b>LA2</b>	<b>ESE</b>	<b>Total</b>
<b>Tutorial</b>	-	30	30	40	100
<b>Practical</b>	2 Hrs/Week				
<b>Interaction</b>	-	<b>Credits: 1</b>			
Course Objectives					
<b>1</b>	To provide advanced knowledge and expertise in order to produce creative and imaginative engineers with a strong scientific acumen.				
<b>2</b>	To develop ability through hands-on experience for implementing modern methods, techniques and best practices in manufacturing				
<b>3</b>	To make aware about current scenario and facilitate with modern trends which are tending towards their own area of interest				
Course Outcomes (CO) with Bloom's Taxonomy Level					
At the end of the course, the students will be able to,					
<b>CO1</b>	Validate technological solutions to defined problems.				Applying
<b>CO2</b>	Acquire knowledge developed by scholarly predecessors and critically assess the relevant technological issues.				Analyzing
<b>CO3</b>	Create skills towards research oriented fields				Creating
Course Content					
Creation of prototype/ apparatus/ small equipment/experimental set up/ innovation of existing product/ analysis or simulation of a process/ experimental verification of principles in thrust areas of Flexible Manufacturing System.					
Text Books					
As per the course details					
References					
As per the course details					
Useful Links					
<a href="https://www.youtube.com/channel/UCiTvTUsvKuwwSICHcvGiJVg">https://www.youtube.com/channel/UCiTvTUsvKuwwSICHcvGiJVg</a>					
<a href="https://www.youtube.com/watch?v=kNz-TM4zPKE&amp;list=PLbTLRuAivTCR0YVCNxBSTPI9lgccanmZLG">https://www.youtube.com/watch?v=kNz-TM4zPKE&amp;list=PLbTLRuAivTCR0YVCNxBSTPI9lgccanmZLG</a>					
<a href="https://www.youtube.com/watch?v=j9y0gfN9WMg&amp;list=PL5873EDBDFB69BAD8">https://www.youtube.com/watch?v=j9y0gfN9WMg&amp;list=PL5873EDBDFB69BAD8</a>					
<a href="https://www.youtube.com/watch?v=VL_noGr8zUE&amp;list=PLWC14kZYUWbDNhExmBxA08ZdSylfRyW29">https://www.youtube.com/watch?v=VL_noGr8zUE&amp;list=PLWC14kZYUWbDNhExmBxA08ZdSylfRyW29</a>					

CO-PO Mapping						
Programme Outcomes (PO)						
	1	2	3	4	5	6
<b>CO1</b>			1			2
<b>CO2</b>				2	1	

<b>CO3</b>	1				1
The strength of mapping is to be written as 1,2,3; Where, 1:Low, 2:Medium, 3:High Each CO of the course must map to at least one PO.					

<b>Assessment</b>				
There are three components of lab assessment, LA1, LA2 and Lab ESE. IMP: Lab ESE is a separate head of passing. LA1, LA2 together is treated as In-Semester Evaluation.				
<b>Assessment</b>	<b>Based on</b>	<b>Conducted by</b>	<b>Typical Schedule (for 26-week Sem)</b>	<b>Marks</b>
LA1	Lab activities, attendance, journal	Lab Course Faculty	During Week 1 to Week 6 Marks Submission at the end of Week 6	30
LA2	Lab activities, attendance, journal	Lab Course Faculty	During Week 7 to Week 12 Marks Submission at the end of Week 12	30
Lab ESE	Lab activities, attendance, journal	Lab Course Faculty	During Week 15 to Week 18 Marks Submission at the end of Week 18	40
Week 1 indicates starting week of a semester. The typical schedule of lab assessments is shown, considering a 26-week semester. The actual schedule shall be as per academic calendar. Lab activities/Lab performance shall include performing experiments, mini-project, presentations, drawings, programming and other suitable activities, as per the nature and requirement of the lab course. The experimental lab shall have typically 8-10 experiments.				

<b>Assessment Plan based on Bloom's Taxonomy Level (Marks) (For lab Courses)</b>				
<b>Bloom's Taxonomy Level</b>	<b>LA1</b>	<b>LA2</b>	<b>Lab ESE</b>	<b>Total</b>
Remember				
Understand	15	10		25
Apply	15	10	20	45
Analyze		10	10	20
Evaluate			10	10
Create				
<b>Total Marks</b>	<b>30</b>	<b>30</b>	<b>40</b>	<b>100</b>

<b>Walchand College of Engineering, Sangli</b> (Government Aided Autonomous Institute)	
<b>AY 2022-23</b>	
<b>Course Information</b>	
<b>Programme</b>	M.Tech. (Mechanical Production Engineering)
<b>Class, Semester</b>	Second Year M. Tech., Sem - III
<b>Course Code</b>	5PR654
<b>Course Name</b>	Activity Based Elective Lab 2: Digital Manufacturing and Industry 4.0
<b>Desired Requisites:</b>	
<b>Teaching Scheme</b>	<b>Examination Scheme (Marks)</b>

<b>Lecture</b>	-	<b>LA1</b>	<b>LA2</b>	<b>ESE</b>	<b>Total</b>
<b>Tutorial</b>	-	30	30	40	100
<b>Practical</b>	2 Hrs/Week				
<b>Interaction</b>	-	<b>Credits: 1</b>			

### Course Objectives

<b>1</b>	To provide advanced knowledge and expertise in order to produce creative and imaginative engineers with a strong scientific acumen.
<b>2</b>	To develop ability through hands-on experience for implementing modern methods, techniques and best practices in manufacturing
<b>3</b>	To make aware about current scenario and facilitate with modern trends which are tending towards their own area of interest

### Course Outcomes (CO) with Bloom's Taxonomy Level

At the end of the course, the students will be able to,

<b>CO1</b>	Validate technological solutions to defined problems.	Applying
<b>CO2</b>	Acquire knowledge developed by scholarly predecessors and critically assess the relevant technological issues.	Analyzing
<b>CO3</b>	Create skills towards research oriented fields	Creating

### Course Content

Creation of prototype/ apparatus/ small equipment/experimental set up/ innovation of existing product/ analysis or simulation of a process/ experimental verification of principles in thrust areas of Digital Manufacturing and Industry 4.0.

### Text Books

As per the course details

### References

As per the course details

### Useful Links

<https://www.youtube.com/channel/UCiTvTUsvKuwwSiCHCvGiJVg>  
<https://www.youtube.com/watch?v=kNz-TM4zPke&list=PLbTLRuAivTCR0YVCNxSTPI9lgccanmZLG>  
<https://www.youtube.com/watch?v=j9y0gfN9WMg&list=PL5873EDBDFB69BAD8>  
[https://www.youtube.com/watch?v=VL\\_noGr8zUE&list=PLWC14kZYUWbDNhExmBxA08ZdSylfRyW29](https://www.youtube.com/watch?v=VL_noGr8zUE&list=PLWC14kZYUWbDNhExmBxA08ZdSylfRyW29)

### CO-PO Mapping

Programme Outcomes (PO)						
	1	2	3	4	5	6
<b>CO1</b>			1			2
<b>CO2</b>				2	1	
<b>CO3</b>	1					1

The strength of mapping is to be written as 1,2,3; Where, 1:Low, 2:Medium, 3:High  
Each CO of the course must map to at least one PO.

### Assessment

There are three components of lab assessment, LA1, LA2 and Lab ESE.  
IMP: Lab ESE is a separate head of passing. LA1, LA2 together is treated as In-Semester Evaluation.

Assessment	Based on	Conducted by	Typical Schedule (for 26-week Sem)	Marks
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LA1	Lab activities, attendance, journal	Lab Course Faculty	During Week 1 to Week 6 Marks Submission at the end of Week 6	30
LA2	Lab activities, attendance, journal	Lab Course Faculty	During Week 7 to Week 12 Marks Submission at the end of Week 12	30
Lab ESE	Lab activities, attendance, journal	Lab Course Faculty	During Week 15 to Week 18 Marks Submission at the end of Week 18	40
<p>Week 1 indicates starting week of a semester. The typical schedule of lab assessments is shown, considering a 26-week semester. The actual schedule shall be as per academic calendar. Lab activities/Lab performance shall include performing experiments, mini-project, presentations, drawings, programming and other suitable activities, as per the nature and requirement of the lab course. The experimental lab shall have typically 8-10 experiments.</p>				

<b>Assessment Plan based on Bloom's Taxonomy Level (Marks) (For lab Courses)</b>				
<b>Bloom's Taxonomy Level</b>	<b>LA1</b>	<b>LA2</b>	<b>Lab ESE</b>	<b>Total</b>
Remember				
Understand	15	10		25
Apply	15	10	20	45
Analyze		10	10	20
Evaluate			10	10
Create				
<b>Total Marks</b>	<b>30</b>	<b>30</b>	<b>40</b>	<b>100</b>

## Walchand College of Engineering, Sangli

(Government Aided Autonomous Institute)

AY 2022-23

### Course Information

<b>Programme</b>	M.Tech. (Mechanical Production Engineering)
<b>Class, Semester</b>	Second Year M. Tech., Sem - IV
<b>Course Code</b>	5PR691
<b>Course Name</b>	Dissertation Phase II
<b>Desired Requisites:</b>	

### Teaching Scheme

### Examination Scheme (Marks)

Lecture	-	LA1	LA2	ESE	Total
Tutorial	-	30	30	40	100
Practical	24 Hrs/Week				
Interaction	-	Credits: 12			

### Course Objectives

1	To develop the student to apply the knowledge gained to identify problem for research provide the solutions by self-study and interaction with stake holders.
2	Acquire knowledge to tackle real world problems of societal concerns.
3	Impart flexibility to the student to have increased control over his/ her learning.
4	Teachers would serve as mentor/facilitator of inquiry and reflection rather than as an instructor.
5	Enhance student's learning through increased interaction with peers and colleagues.

### Course Outcomes (CO) with Bloom's Taxonomy Level

At the end of the course, the students will be able to,

CO1	Search the existing literature and identification of research problem	Analyzing
CO2	Design and develop the solution for complex engineering problem.	Evaluating
CO3	Create the new knowledge in the specialized field	Creating

### List of Experiments / Lab Activities

#### Course Contents:

Students are expected to carry out independent research work on the chosen topic. In this semester it is expected that the student has carried out substantial research work including exhaustive literature survey, formulation of the research problem, development/fabrication of experimental set-up (if any/required) and testing, and analysis of initial results thus obtained. In fourth semester, the students continue their dissertation work. It is expected that the student has completed most of the experimental/computation works and analysed the results so obtained as proposed in the synopsis. The work should be completed in all respects in this semester. The students are required to submit the dissertation work in the form of report as per the institute rule.

#### Text Books

As per the research topic

#### References

National and International Journals

#### Useful Links

### CO-PO Mapping

Programme Outcomes (PO)						
	1	2	3	4	5	6
<b>CO1</b>	1			1		2
<b>CO2</b>	1		1		2	2
<b>CO3</b>		2				2

The strength of mapping is to be written as 1,2,3; Where, 1:Low, 2:Medium, 3:High  
Each CO of the course must map to at least one PO.

Assessment				
There are three components of lab assessment, LA1, LA2 and Lab ESE. IMP: Lab ESE is a separate head of passing. LA1, LA2 together is treated as In-Semester Evaluation.				
Assessment	Based on	Conducted by	Typical Schedule (for 26-week Sem)	Marks
LA1	Lab activities, attendance, journal	Lab Course Faculty	During Week 1 to Week 6 Marks Submission at the end of Week 6	30
LA2	Lab activities, attendance, journal	Lab Course Faculty	During Week 7 to Week 12 Marks Submission at the end of Week 12	30
Lab ESE	Lab activities, attendance, journal	Lab Course Faculty	During Week 15 to Week 18 Marks Submission at the end of Week 18	40

Week 1 indicates starting week of a semester. The typical schedule of lab assessments is shown, considering a 26-week semester. The actual schedule shall be as per academic calendar. Lab activities/Lab performance shall include performing experiments, mini-project, presentations, drawings, programming and other suitable activities, as per the nature and requirement of the lab course. The experimental lab shall have typically 8-10 experiments.

Assessment Plan based on Bloom's Taxonomy Level (Marks) (For lab Courses)				
Bloom's Taxonomy Level	LA1	LA2	Lab ESE	Total
Remember				
Understand				
Apply				
Analyze	15	15	15	<b>45</b>
Evaluate	15	15	15	<b>45</b>
Create			10	<b>10</b>
<b>Total Marks</b>	<b>30</b>	<b>30</b>	<b>40</b>	<b>100</b>

Walchand College of Engineering, Sangli (Government Aided Autonomous Institute)	
AY 2022-23	
Course Information	
<b>Programme</b>	M. Tech. (Mechanical Production Engineering)
<b>Class, Semester</b>	Second Year M. Tech., Sem IV
<b>Course Code</b>	5PR671
<b>Course Name</b>	Techno-Socio Activity

<b>Desired Requisites:</b>					
Teaching Scheme		Examination Scheme (Marks)			
<b>Lecture</b>	-	<b>LA1</b>	<b>LA2</b>	<b>ESE</b>	<b>Total</b>
<b>Tutorial</b>	-	30	30	40	100
<b>Practical</b>	-				
<b>Interaction</b>	1 hr/week	<b>Credits: -1</b>			

#### Course Objectives

<b>1</b>	To record student performance in co-curricular and extra-curricular activities over four years will be considered.
<b>2</b>	To encourage the students to participate in activities that help develop leadership skills, team integrity, coordination skills, Time management, Communications skills, Interviewing skills etc.
<b>3</b>	To highlight importance of social responsibility.

#### Course Outcomes (CO) with Bloom's Taxonomy Level

At the end of the course, students will be able to,

<b>CO1</b>	Notice an improvement in his/her understanding and presentation skills.	Apply
<b>CO2</b>	Understand and value the importance of working in a diversified team.	Analyze
<b>CO3</b>	Demonstrate the soft skills like presentation skills, technical report writing etc.	Evaluate

#### Course Contents

The guide will be mentoring a given student batch for the duration of two years. The students shall submit proof of their achievements in various extra and co-curricular activities related to technical, cultural and social causes from first year to second year. The faculty will evaluate the students' performance at the end of 4<sup>th</sup> semester, based on the rubrics provided by the department from time to time.

#### Text Books

1	Not applicable
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#### References

1	Not applicable
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#### Useful Links

1	Not applicable
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#### CO-PO Mapping

	Programme Outcomes (PO)					
	1	2	3	4	5	6
<b>CO1</b>		2				
<b>CO2</b>		2				
<b>CO3</b>		2				

The strength of mapping is to be written as 1,2,3; Where, 1:Low, 2:Medium, 3:High

Each CO of the course must map to at least one PO.

#### Assessment



There are three components of lab assessment, LA1, LA2 and Lab ESE.  
 IMP: Lab ESE is a separate head of passing. LA1, LA2 together is treated as In-Semester Evaluation.

Assessment	Based on	Conducted by	Typical Schedule (for 26-week Sem)	Marks
LA1	Lab activities, attendance, journal	Lab Course Faculty	During Week 1 to Week 6 Marks Submission at the end of Week 6	30
LA2	Lab activities, attendance, journal	Lab Course Faculty	During Week 7 to Week 12 Marks Submission at the end of Week 12	30
Lab ESE	Lab activities, attendance, journal	Lab Course Faculty	During Week 15 to Week 18 Marks Submission at the end of Week 18	40

Week 1 indicates starting week of a semester. The typical schedule of lab assessments is shown, considering a 26-week semester. The actual schedule shall be as per academic calendar. Lab activities/Lab performance shall include performing experiments, mini-project, presentations, drawings, programming and other suitable activities, as per the nature and requirement of the lab course. The experimental lab shall have typically 8-10 experiments.

Assessment Plan based on Bloom's Taxonomy Level (Marks) (For lab Courses)				
Bloom's Taxonomy Level	LA1	LA2	Lab ESE	Total
Remember				
Understand				
Apply	15	15	15	45
Analyze	15	15	15	45
Evaluate			10	10
Create				
<b>Total Marks</b>	<b>30</b>	<b>30</b>	<b>40</b>	<b>100</b>

Walchand College of Engineering, Sangli (Government Aided Autonomous Institute)	
AY 2022-23	
Course Information	
<b>Programme</b>	M.Tech. (Mechanical Production Engineering)
<b>Class, Semester</b>	Second Year M. Tech., Sem - IV
<b>Course Code</b>	5PR621
<b>Course Name</b>	Manufacturing of Non-Metallic Products
<b>Desired Requisites:</b>	
<b>Teaching Scheme</b>	<b>Examination Scheme (Marks)</b>

<b>Lecture</b>	3 Hrs/week	<b>TA1</b>	<b>TA2</b>	<b>ESE</b>	<b>Total</b>
<b>Tutorial</b>	-	20	20	60	100
<b>Practical</b>	-				
<b>Interaction</b>	-	<b>Credits: 3</b>			
<b>Course Objectives</b>					
<b>1</b>	To impart the knowledge of non-metals and determine their applications. .				
<b>2</b>	To prepare the student for selecting manufacturing methods for non-metallic products.				
<b>3</b>	To develop the student for the use of common processing methods for the plastics.				
<b>Course Outcomes (CO) with Bloom's Taxonomy Level</b>					
At the end of the course, the students will be able to,					
<b>CO1</b>	Classify different types of non-metals and their processing.				Applying
<b>CO2</b>	Study the effects of various processing techniques on the properties of Non-Metals.				Analyzing
<b>CO3</b>	Discuss the processing of ceramic materials, plastic materials, synthesis techniques for thermoset, thermoplastic, crystalline, amorphous materials, and additive manufacturing of non-metals.				Evaluating
<b>Module</b>					
<b>Module</b>	<b>Module Contents</b>				<b>Hours</b>
I	Introduction, Reinforcements, glass fibers, boron fibers, carbon fibers, organic fibers, ceramic fibers, non-oxide fibers.				7
II	Polymer matrix composites, processing, interfaces, structure, properties and applications of PMC'S, Recycling. Metal matrix composite, types, metallic matrices, processing, interfaces, structures, properties and application.				8
III	Ceramic matrix composites, processing, interfaces, structure, properties and applications. Carbon-carbon composites, processing, interfaces, structure, properties and applications.				8
IV	Processing of plastics, blow moulding, thermoforming, rotational moulding, injection moulding, multi material injection molding, calendaring process, and fabrication process.				7
V	Introduction to ceramics, processing of ceramics, pressing, blowing, drawing, tape casting, slip casting, extrusion, compaction.				5
VI	Additive manufacturing of non-metals, fused deposition modeling, stereolithography, binder jetting, ceramic printing.				7
<b>Text Books</b>					
1	Krishan K Chawla, "Composite Material: Science and Engineering", Publisher Springer/BSP Books, Second Edition, 2006.				
2	Rees Rawlings, Frank Matthews, "Composite Materials" Springer, New edition, 1999.				
3	Crawford, R. J. Crawford, "Plastics Engineering" Butterworth-Heinemann, Third Edition, 1998.				
<b>References</b>					
1	John Wanberg, "Composite Materials: Fabrication Handbook", Wolfgang Publications, Third Edition, 2012.				
2	Steven L. Donaldson, Daniel B. Miracle, Scott D. Henry, "ASM Handbook", Volume 21: Composites, Revised edition, 2001.				
<b>Useful Links</b>					
1	<a href="https://nptel.ac.in/courses/112/107/112107086/">https://nptel.ac.in/courses/112/107/112107086/</a>				
2	<a href="https://nptel.ac.in/courses/112/107/112107221/">https://nptel.ac.in/courses/112/107/112107221/</a>				
3	<a href="https://nptel.ac.in/courses/112/104/112104221/">https://nptel.ac.in/courses/112/104/112104221/</a>				

CO-PO Mapping						
Programme Outcomes (PO)						
	1	2	3	4	5	6
<b>CO1</b>						1
<b>CO2</b>					1	
<b>CO3</b>			2			

The strength of mapping is to be written as 1,2,3; Where, 1:Low, 2:Medium, 3:High  
Each CO of the course must map to at least one PO.

Assessment
The assessment is based on 2 in-semester examinations in the form of T1 (Test-1) and T2 (Test-2) of 20 marks each. Also there shall be 1 End-Sem examination (ESE) of 60 marks. T1 shall be typically on modules 1 and 2, T2 based typically on modules 3, 4 and ESE shall be on all modules with nearly 50% weightage on modules 1 to 4 and 50% weightage on modules 5, 6.

Assessment Plan based on Bloom's Taxonomy Level (Marks) For Theory Course				
Bloom's Taxonomy Level	T1	T2	ESE	Total
1 Remember				
2 Understand	10	5		15
3 Apply	10	5	15	30
4 Analyze		10	15	25
5 Evaluate			15	15
6 Create			15	15
<b>Total</b>	<b>20</b>	<b>20</b>	<b>60</b>	<b>100</b>

Walchand College of Engineering, Sangli (Government Aided Autonomous Institute)					
AY 2022-23					
Course Information					
<b>Programme</b>	M.Tech. (Mechanical Production Engineering)				
<b>Class, Semester</b>	Second Year M. Tech., Sem - IV				
<b>Course Code</b>	5PR622				
<b>Course Name</b>	Modeling and Simulation in Manufacturing				
<b>Desired Requisites:</b>					
Teaching Scheme		Examination Scheme (Marks)			
<b>Lecture</b>	3 Hrs/week	<b>TA1</b>	<b>TA2</b>	<b>ESE</b>	<b>Total</b>
<b>Tutorial</b>	-	20	20	60	100
<b>Practical</b>	-				
<b>Interaction</b>	-	<b>Credits: 3</b>			
Course Objectives					

1	To provide the knowledge of different modeling systems employed in manufacturing and engineering enterprises.	
2	To impart the recent knowledge in the broader field of simulation techniques.	
3	To provide information over aspects of discrete event system simulation with particular emphasis on applications in manufacturing, services and computing.	
<b>Course Outcomes (CO) with Bloom's Taxonomy Level</b>		
At the end of the course, the students will be able to,		
<b>CO1</b>	Apply the knowledge of different modeling techniques.	Applying
<b>CO2</b>	Evaluate the alternative models for the different types of events and encounter the suitable model for the particular event.	Evaluating
<b>CO3</b>	Propose/create innovative applications/solutions by the application of modeling and simulation techniques in the arena of manufacturing engineering.	Creating
<b>Module</b>		
<b>Module</b>	<b>Module Contents</b>	<b>Hours</b>
I	<b>Introduction</b> Introduction to Simulation, Concept of system, model and simulation, Components of discrete event simulation Advantages and disadvantages of simulation.	6
II	<b>Concepts of Simulation</b> Statistical models in simulation, Probability distribution functions, Estimation of statistical parameters.	7
III	<b>Queueing System Simulation</b> Characteristic of a queueing system, Simulation of single server queueing system Internet, Generation of Random number and Random number Varieties, Testing of random numbers	6
IV	<b>Input Modeling</b> Input modeling: Estimation of parameters, Fit tests of distributions.	7
V	<b>Output Data Analysis</b> Output data analysis for single system: Statistical analysis for terminating and nonterminating simulations, Comparing alternative system configurations.	6
VI	<b>Validation of models</b> Verification, validation and credibility of simulation models, Simulation of manufacturing and material handling systems, Monte Carlo simulation, Case studies.	7
<b>Text Books</b>		
1	Banks, J. and Carson, J. S., "Discrete Event System Simulation", Prentice Hall, 2009.	
2	Averill, M. L., and Kelton, W.D., "Simulation, Modeling and Analysis", McGraw Hill, 2006.	
3	Jerry Banks, "Handbook of Simulation: Principles, Methodology, Advances, Applications, and Practices", EMP, 1998.	
<b>References</b>		
1	B. K. Choi, D. H. Kang, "Modeling and Simulation of Discrete Event Systems", Wiley, 2013.	
2	Sanjay K. Bose, "An Introduction to Queueing Systems", Springer Science & Business Media, Dec 2013.	
3	Ding Geng Chen, John Dean Chen, "Monte-Carlo Simulation-Based Statistical Modeling", ICSA Book Series in Statistics, 2017.	
<b>Useful Links</b>		
<a href="https://nptel.ac.in/courses/112/107/112107220/">https://nptel.ac.in/courses/112/107/112107220/</a>		
<a href="https://onlinecourses.nptel.ac.in/noc20_me37/preview">https://onlinecourses.nptel.ac.in/noc20_me37/preview</a>		
<a href="https://nptel.ac.in/courses/103/107/103107096/">https://nptel.ac.in/courses/103/107/103107096/</a>		

CO-PO Mapping						
Programme Outcomes (PO)						
	1	2	3	4	5	6
<b>CO1</b>	1			3		
<b>CO2</b>					2	
<b>CO3</b>						3

The strength of mapping is to be written as 1,2,3; Where, 1:Low, 2:Medium, 3:High  
Each CO of the course must map to at least one PO.

Assessment
. The assessment is based on 2 in-semester examinations in the form of T1 (Test-1) and T2 (Test-2) of 20 marks each. Also there shall be 1 End-Sem examination (ESE) of 60 marks. T1 shall be typically on modules 1 and 2, T2 based typically on modules 3, 4 and ESE shall be on all modules with nearly 50% weightage on modules 1 to 4 and 50% weightage on modules 5, 6.

Assessment Plan based on Bloom's Taxonomy Level (Marks) For Theory Course					
Bloom's Taxonomy Level		T1	T2	ESE	Total
1	Remember				
2	Understand	10	5		15
3	Apply	10	5	15	30
4	Analyze		10	15	25
5	Evaluate			15	15
6	Create			15	15
<b>Total</b>		<b>20</b>	<b>20</b>	<b>60</b>	<b>100</b>

Walchand College of Engineering, Sangli					
(Government Aided Autonomous Institute)					
AY 2022-23					
Course Information					
<b>Programme</b>	M.Tech. (Mechanical Production Engineering)				
<b>Class, Semester</b>	Second Year M. Tech., Sem - IV				
<b>Course Code</b>	5PR623				
<b>Course Name</b>	Material Handling Systems				
<b>Desired Requisites:</b>					
<b>Teaching Scheme</b>		<b>Examination Scheme (Marks)</b>			
<b>Lecture</b>	3 Hrs/week	<b>TA1</b>	<b>TA2</b>	<b>ESE</b>	<b>Total</b>
<b>Tutorial</b>	-	20	20	60	100
<b>Practical</b>	-				
<b>Interaction</b>	-	<b>Credits: 3</b>			
Course Objectives					
<b>1</b>	To develop a holistic, integrated approach to improve the material handling system considering the existing production system with constrains.				
<b>2</b>	To provide the necessary inputs to students to make them capable to develop all the elements of selected material handling system.				

3	To prepare the student for recommending the tailor made MHS for a particular application.	
<b>Course Outcomes (CO) with Bloom's Taxonomy Level</b>		
At the end of the course, the students will be able to,		
<b>CO1</b>	Analyze material flows in plants and warehouses.	Analyzing
<b>CO2</b>	Recommend the material handling systems as per the requirement of production system.	Evaluating
<b>CO3</b>	Design and develop material handling equipment's.	Creating
<b>Module Contents</b>		
Module	Module Contents	Hours
1	Plant Layout and Material Handling Principle Plant Layout: Need for layout planning, Layout objectives and Determinants, Types of Layout, Computer Aided Plant Layout Planning: CRAFT, ALDEP, and CORELAP. Material Handling objective, benefits of better handling, relationship between layout and material handling, principles of Material Handling, Unit load concept, Material Handling Types, Equipment selection and Applications.	7
2	Mechanized Assembly Principles and operating characteristics of part feeders such as vibratory bowl feeder, Reciprocating tube hopper feeder, Centrifugal hopper feeder, Center board hopper feeder, Orientation of parts : In bowl and out bowl tooling, different types of Escapement, Transfer Systems and Indexing Mechanism.	7
3	Material Transport and Storage System Industrial trucks: non-powered and powered industrial trucks, AGVS: Types, Vehicle guidance technology, traffic and safety, Monorail and other rail guided vehicles, types of cranes, hoists and elevators.	6
4	Conveyors Types and Storage System Belt conveyors, Slat conveyors, Gravity conveyors, Apron, escalators, pneumatic conveyors, screw conveyors, vibrating conveyor, Analysis of material transport system. Automated Storage system, AS/RS System, Carousel storage system, WIP storage system.	7
5	Packaging and Economic Analysis of Material Handling Packaging: Functions, materials, palletizing, packaging equipment. Economic Analysis of material handling equipment: Factors in material handling selection, break event analysis, equipment operating cost per unit distance, work volume analysis – illustrative problems, productivity / indicator ratios.	6
6	Industrial applications Lean-based material handling, Advanced material handling equipment, Design of MHS for industries like Foundries, Forging industries, Assembly plants etc. (with plant layout and cost estimation)	6
<b>Text Books</b>		
1	Jon R. Immer, "Material Handling", Mc-Graw Hill Company, 1950	
2	Sharma, S. C., "Materials Management and Materials Handling" Khanna Publishers., 2004.	
3	Dr.K.C.Arora, Vikas .V.Shinde," Aspects of Materials Handling", Laxmi Publishers, 2007.	
<b>References</b>		
1	K.H.E. Kroemer, Karl Kroemer,"Ergonomics Design for Materials Handling systems", CRC Press, 1997.	
2	Raymond A. Kulwiec, "Materials handling – Handbook", A Wiley – Inderscience publication" 1984.	
3	Apple, J. M., "Plant Layout and material handling system design", John Wiley & Sons, 1995.	
<b>Useful Links</b>		

<a href="https://nptel.ac.in/courses/112/107/112107142/">https://nptel.ac.in/courses/112/107/112107142/</a>
<a href="https://nptel.ac.in/courses/112/107/112107143/">https://nptel.ac.in/courses/112/107/112107143/</a>
<a href="https://nptel.ac.in/courses/112/103/112103293/">https://nptel.ac.in/courses/112/103/112103293/</a>

<b>CO-PO Mapping</b>						
	<b>Programme Outcomes (PO)</b>					
	1	2	3	4	5	6
<b>CO1</b>			2		3	
<b>CO2</b>	2			2		
<b>CO3</b>		2				2

The strength of mapping is to be written as 1,2,3; Where, 1:Low, 2:Medium, 3:High  
Each CO of the course must map to at least one PO.

<b>Assessment</b>
The assessment is based on 2 in-semester examinations in the form of T1 (Test-1) and T2 (Test-2) of 20 marks each. Also there shall be 1 End-Sem examination (ESE) of 60 marks. T1 shall be typically on modules 1 and 2, T2 based typically on modules 3, 4 and ESE shall be on all modules with nearly 50% weightage on modules 1 to 4 and 50% weightage on modules 5, 6.

<b>Assessment Plan based on Bloom's Taxonomy Level (Marks) For Theory Course</b>					
<b>Bloom's Taxonomy Level</b>		<b>T1</b>	<b>T2</b>	<b>ESE</b>	<b>Total</b>
1	Remember				
2	Understand	10	5	5	20
3	Apply	10	5	10	25
4	Analyze		10	15	25
5	Evaluate			15	15
6	Create			15	15
<b>Total</b>		<b>20</b>	<b>20</b>	<b>60</b>	<b>100</b>